


# Welding Certificate

**TÜVRh-EN1090-2.01608.2019.003**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

<b>Manufacturer</b>	<b>IDS Industrieservice + Anlagenbau GmbH</b>  Max Planck Ring 40 46049 Oberhausen GERMANY
<b>Technical specification</b>	<b>EN 1090-2:2018</b>
<b>Execution class(es)</b>	<b>EXC2 according to EN 1090-2</b>
<b>Welding Process(es)</b> <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111 - Manual metal arc welding 135 - Metal active gas welding 141 - TIG gas tungsten arc welding
<b>Material Group</b>	1.1, 1.2 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 8 according to CEN ISO/TR 15608 and EN 1090-2, table 4
<b>Responsible Welding Coordinator</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Dipl.-Ing. Heinrich Jagla, IWE  born on: 23.02.1963
<b>Substitute</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	-
<b>Confirmation</b>	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
<b>Validity start</b>	15.07.2016
<b>Period of validity</b>	14.07.2022
<b>Remarks</b>	-

**Place and date of issue** Köln, 07.10.2019  
Papenfuß/NW

  
Dipl.-Ing. Makowka  
Head of certification body

